

## New Approach for the Synthesis of Planar 4-Bar Mechanisms for 2 Coupler-Positions Generation

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**Abstract:** Analytical synthesis of mechanisms is a useful tool towards computer-aided machinery design and production. 4-bar planar mechanisms have wide applications in industry and thus receive more attention from machinery design researchers. The proposed approach relies on forming a mathematical model for the mechanism position incorporating the 2 coupler positions. The model consists of 6 nonlinear equations considering the transmission angle of the mechanism in the 2 coupler positions. A case study is presented as a justification for the proposed approach. Exact coupler positions are attained with transmission angles not more than 7 % of the optimum value of 90 degrees.

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**Key words:** Planar, Coupler-Positions

### 1. Introduction

Mechanisms represent the skeleton of machinery. Successful synthesis of mechanisms leads to a successful machine design. On the other hand classical mechanism synthesis techniques lead to mechanisms satisfying some kinematic requirements such as stroke, time ratio, specific link positions, specific function generation etc.

Mechanism synthesis techniques ranges from simple graphical techniques going through analytical approaches with many assumptions and trials to sophisticated techniques using optimization application.

The subject of mechanism synthesis has occupied the attention of researchers over decades. Only some publications are reviewed over the last decade to highlight some of the efforts focused on mechanism synthesis. Simionescu and Beale (2002) studied the optimal synthesis of 5-bar suspension system used in automobiles. Figliolini and Angeles (2002) proposed an algorithm for the synthesis of conjugate Geneva mechanism with curved slots. Lebedov (2003) developed a vector method for the analysis of guidance and transmission mechanisms applied to 4-bar mechanisms. Balli and Chand (2003) studied the synthesis of a planar 7-bar mechanism with variable topology using complex number dyadic approach for motion, path and function generation.

Laribi et al (2004) used a combined genetic algorithm-fuzzy logic method to solve the path generation problem. Sen and Joshi (2004) presented a methodology for the synthesis of link geometry for interference free planar all revolute joints mechanisms. Russel and Sodhi (2005) presented a method for the designing of slider-crank mechanisms

to achieve multi-phase motion generation applications by adjustable planar 4-bar motion generators. Bustos and others (2005) proposed the use of genetic algorithms with a finite-element-based error function for the synthesis of 1DOF mechanisms. Wu and Chen (2005) used an adjustable link to synthesize exactly any input-output relationship using a planar 4-bar mechanism.

Kyung and Sacks (2006) presented a parameter synthesis algorithm for planar higher pair mechanical systems. Sunkari and Schmidt (2006) used a synthesis algorithm for a planar mechanism based on McKay-type algorithm. Varbanov et al 2006) studied the application of an expert system in the design of planar mechanisms. Hongying et al (2007) presented a computerized method using coupler-angle function curve to approximately synthesize a 4-bar path mechanism. Ding and Huang (2007) proposed 2 basic loop operations for the topological structure analysis of kinematic chains with some applications. Gregorio (2007) studied the singularity analysis of 1DOF planar mechanisms by giving geometric conditions for any type of singularity.

Hwang and Fan (2008) used polynomial equations for the acceleration pole in the synthesis of slider-crank mechanisms. Chen and Angeles (2008) introduced a family of linkages for motion generation and presented a synthesis method to one linkage visiting up to 11 poses exactly. Shen et al (2008) investigated the synthesis of a 4-bar mechanism with rolling contacts for motion and function generation. Litvin et al (2009) proposed a new approach for the generation of functions based on the application of multi-gear drive. Pennock and Israr (2009) investigated the kinematics of an adjustable 6-bar

linkage using a novel technique. Du et al (2009) developed methods for robust assessment and robust mechanism synthesis when random and internal variables are involved.

Wei and Dai (2010) investigated the geometric and kinematic analysis of a 7-bar mechanism. Parlaktas et al (2010) presented a novel method for the analysis and design of a certain type of geared 4-bar mechanism with collinear input and output shafts. Huang and Zhang (2010) presented a method for robust tolerance design of function generation mechanisms with joint clearance. Nie et al (2011) proposed a method to the kinematic configuration analysis of kinematic chains with R-pairs. Soong and Chang (2011) proposed a technique for the exact function generation problems of 4-bar linkages using variable length driving links. Tanik (2011) studied the transmission angle of compliant slider-crank mechanisms via two theorems.

Ding et al. (2012) studied the analysis of planar 1DOF chains and created their atlas database. Kim and Yoo (2012) applied a unified synthesis approach to planar 4-bar mechanisms for the purpose of function generation. Lu et al (2012) used the contracted graph technique to derive topology graphs for type synthesis of closed mechanisms.

**Nomenclatures**

- $f_1, f_2, \dots, f_6$ : nonlinear mechanism functions.
- $r_1, r_2, r_3, r_4$ : lengths of links 1, 2, 3 and 4.
- $r_{1n}, r_{3n}, r_{4n}$ : normalized lengths of links 1, 3 and 4.
- $x_{A1}, y_{A1}$ : coordinates of point  $A_1$ .
- $x_{A2}, y_{A2}$ : coordinates of point  $A_2$ .
- $x_1, x_2, \dots, x_6$ : mechanism unknown parameters.
- $\mu_1$ : mechanism transmission angle in the first coupler position.
- $\mu_2$ : mechanism transmission angle in the second coupler position.
- $\theta_1$ : orientation of link 1 (frame).
- $\theta_{21}, \theta_{31}, \theta_{41}$ : orientation of links 2, 3 and 4 in the first mechanism position.
- $\theta_{22}, \theta_{32}, \theta_{42}$ : orientation of links 2, 3 and 4 in the second mechanism position.

**Methodology**

- The proposed methodology is applied to standard 4-bar mechanisms having fixed lengths. The approach is applied as follows:
- The desired 2 positions of the coupler are assigned in the motion plane.
- Closed loops are formed for the mechanism in the 2 positions.
- 2 equations are written for each loop in the x and y directions.
- 2 equations are written for the 2 transmission angles (one per mechanism position).

- The 6 equations are written in a normalized form by dividing each link dimension by  $r_2$ .
- The equations are written such that the right hand side is zero.
- The model in its final form consists of 6 nonlinear equations in 6 unknowns.
- The model is solved using MATLAB for the mechanism unknowns.

**3.1. Requirements:**

It is desired to have a coupler of a known length in 2 positions:  $A_1B_1$  and  $A_2B_2$  with known orientations  $\theta_{31}$  and  $\theta_{32}$  as in Fig.1.

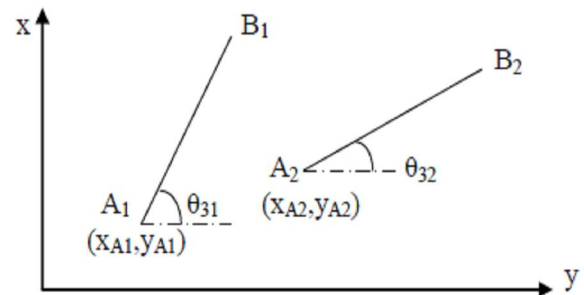


Fig.1: Positions and Orientation of 4-Bar Mechanism

**3.2. Mechanism:**

- A 4-bar mechanism as shown in Fig.2.

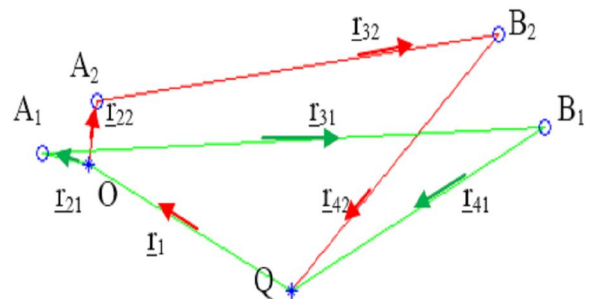


Fig.2: 4-Bar Mechanism in 2 Positions.

- 2 polygons are closed which are required for displacement analysis in each mechanism position.

**3.3. Analysis:**

- The 2 coupler positions are:  $A_1B_1$  and  $A_2B_2$ .
- Polygon 1:  $OA_1B_1QO$ . The displacement equation across the polygon is:

$$I_1 + I_{21} + I_{31} + I_{41} = 0$$

- Working with the vectors components in the x-direction;  $\sum r_x = 0$  gives:
- $$r_1 \cos \theta_1 + r_2 \cos \theta_{21} + r_3 \cos \theta_{31} + r_4 \cos \theta_{41} = 0 \quad (1)$$

- Working with the vectors components in the y-direction ;  $\sum r_y = 0$  gives:  
 $r_1 \sin \theta_1 + r_2 \sin \theta_{21} + r_3 \sin \theta_{31} + r_4 \sin \theta_{41} = 0$  (2)

- Polygon 2:  $OA_2B_2QO$ . The displacement equation across the polygon is:

$$\underline{r}_1 + \underline{r}_{22} + \underline{r}_{32} + \underline{r}_{42} = 0$$

- Working with the vectors components in the x-direction ;  $\sum r_x = 0$  gives:

$$r_1 \cos \theta_1 + r_2 \cos \theta_{22} + r_3 \cos \theta_{32} + r_4 \cos \theta_{42} = 0$$
 (3)

- Working with the vectors components in the y-direction ;  $\sum r_y = 0$  gives:

$$r_1 \sin \theta_1 + r_2 \sin \theta_{22} + r_3 \sin \theta_{32} + r_4 \sin \theta_{42} = 0$$
 (4)

- Unknowns in Eqs.1-4:  $r_1, r_2, r_4, \theta_1, \theta_{21}, \theta_{41}, \theta_{22}$  and  $\theta_{42}$ .
- Number of unknowns: 8.
- Number of equations so far: 4.
- The number of design parameters is reduced through:

- Assigning the ground length,  $r_1$ .
- Using normalized dimensions by referring all the dimensions to  $r_2$ .

In this case, the unknown design parameters are:  $x_1 = r_{4n}, x_2 = \theta_1, x_3 = \theta_{21}, x_4 = \theta_{41}, x_5 = \theta_{22},$  and  $x_6 = \theta_{42}$ .

- The number of unknowns is reduced to 6.
- Two more equations may be written for the transmission angle in the 2 positions of the mechanism.
- The transmission angle is related to links 3 and 4 orientation angles through:

$$\mu_1 = \theta_{41} - \pi - \theta_{31}$$
 (5)

and 
$$\mu_2 = \theta_{42} - \pi - \theta_{32}$$
 (6)

- Now, equations: 1 – 6 are written in the normalized form as:

$$f_1 = r_{1n} \cos x_2 + \cos x_3 + r_{3n} \cos \theta_{31} + x_1 \cos x_4$$
 (7)

$$f_2 = r_{1n} \sin x_2 + \sin x_3 + r_{3n} \sin \theta_{31} + x_1 \sin x_4$$
 (8)

$$f_3 = r_{1n} \cos x_2 + \cos x_5 + r_{3n} \cos \theta_{32} + x_1 \cos x_6$$
 (9)

$$f_4 = r_{1n} \sin x_2 + \sin x_5 + r_{3n} \sin \theta_{32} + x_1 \sin x_6$$
 (10)

$$f_5 = \mu_1 - x_4 + \pi + \theta_{31}$$
 (11)

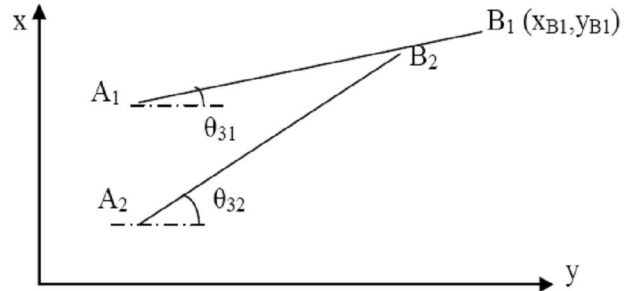
$$f_6 = \mu_2 - x_6 + \pi + \theta_{32}$$
 (12)

### 3.4. Mechanism Design:

- The design equations are equations 7-12 (6 equations).
- The equations are nonlinear in 6 unknowns.
- The 6 equations are in the form:  $f = 0$
- The 6 equations may be solved using the MATLAB command "fsolve" or any other numerical technique.
- The coordinates of  $B_1$  will be use to locate the fixed pivot Q in the xy-plane.

### 3.5. Case Study

It is required a 4-bar planar mechanism to move the coupler AB from position  $A_1B_1$  to  $A_2B_2$  shown in Fig.3.



$$r_3 = AB = 200 \text{ mm} \quad \theta_{31} = 20^\circ, \quad \theta_{32} = 43^\circ$$

$$x_{A1} = 258.5, \quad y_{A1} = 115.5, \quad x_{A2} = 261, \quad y_{A2} = 35 \text{ mm}$$

Fig.3: A 4-Bar Planar mechanism Movies

#### 3.5.1. Mechanism Synthesis:

A MATLAB code is written to solve Eqs.7-12 satisfying there right hand side which is zero for the 6 equations.

- Code inputs (guessed values):  
 $r_{3n} = 5, r_{1n} = 6, \theta_{31} = 20^\circ, \theta_{32} = 43^\circ, \mu_1 = \mu_2 = 90^\circ$

- Code output:

3.5565	( $r_{4n}$ )
3.0556	( $\theta_1$ )
1.5531	( $\theta_{21}$ )
5.0827	( $\theta_{41}$ )
-1.4013	( $\theta_{22}$ )
5.3528	( $\theta_{42}$ )

- Values of the nonlinear functions:

$$0.0255 \quad -0.0899 \quad -0.0273 \quad 0.0881 \quad -0.0213 \quad 0.1101$$

- Mechanism dimensions:

  - Coupler length:  $r_3 = 200 \text{ mm}$  (required)
  - Crank length:  $r_2 = r_3 / r_{3n} = 200 / 5 = 40 \text{ mm}$
  - Rocker length:  $r_4 = r_{4n} x r_2 = 142.26 \text{ mm}$
  - Ground length:  $r_1 = r_{1n} x r_2 = 240 \text{ mm}$
  - Ground angle:  $\theta_1 = 175^\circ$
  - Crank orientation:  $\theta_{21} = 89^\circ$   
 $\theta_{22} = 279.7^\circ$
  - Rocker orientation:  $\theta_{41} = 291.2^\circ$   
 $\theta_{42} = 306.7^\circ$

The designed mechanism in its 2 positions is shown in Fig.4.

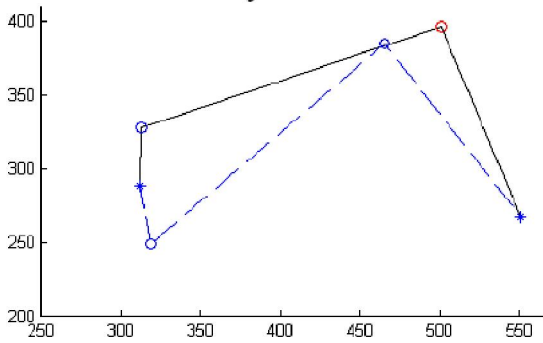


Fig.4: Two Positions of 4-Bar Mechanism

- Coordinates  $x_{B1}$  and  $y_{B1}$  are used to locate Q in the xy-plane.
- Transmission angles ( $\mu$ ) of the designed mechanism:

In the first position:

$$\mu_1 = 91.0^\circ$$

In the second position:

$$\mu_2 = 83.7^\circ$$

- Mechanism type:
  - $L_{\min} = 40$  mm (crank)
  - $L_{\max} = 240$  mm
  - $L_a = 200$  mm
  - $L_b = 142.26$  mm
  - $L_{\min} + L_{\max} = 280$  mm
  - $L_a + L_b = 342.2$  mm

This means that:  $L_{\min} + L_{\max} < L_a + L_b$  and the crank has the minimum length.

Therefore, the designed mechanism is a crank-rocker Grashof mechanism.

#### 4. Discussions

- The proposed approach is very accurate and reliable in synthesizing 4-bar planar mechanisms for 2 specific positions of its coupler.
- The assumptions are only one dimension ( $r_i$ ) giving easy and straight forward design of the 4-bar mechanism.
- In a previous work, such mechanism requires 3 free choices to design the 4-bar mechanism for 2 positions.
- The coupler traces exactly the desired 2-positions.
- The deviation of the transmission angle of the mechanism from the ideal value of  $90^\circ$  is:
  - 1.1 % error in the first coupler position.
  - 7.0 % error in the second coupler position.

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